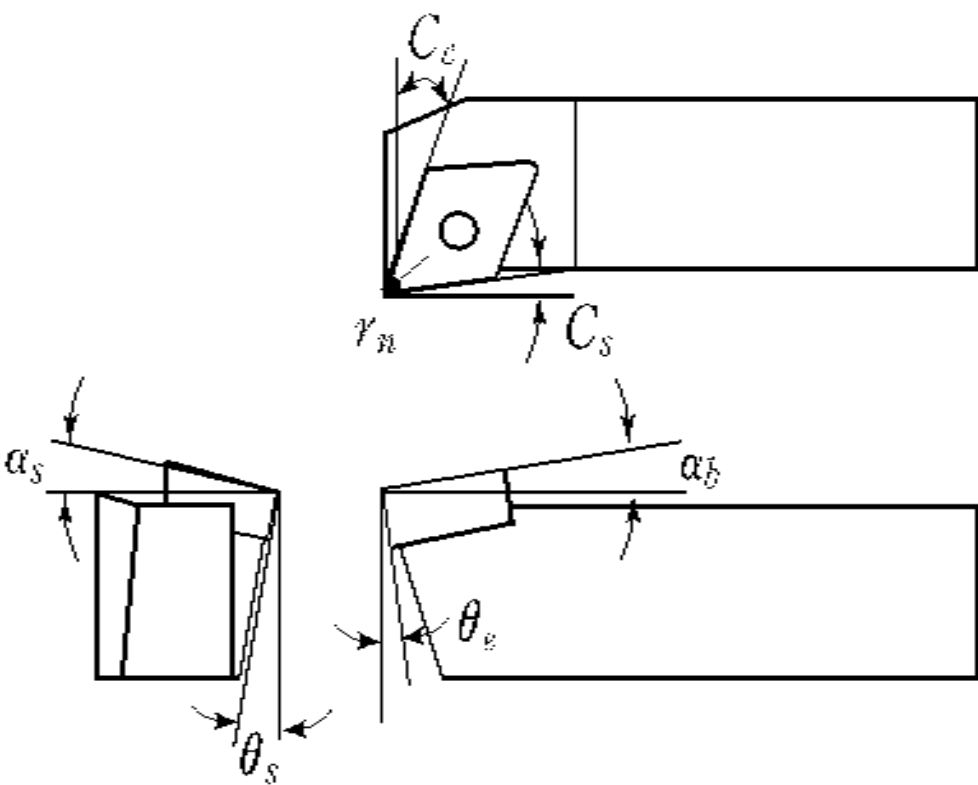


단인공구의 명명법



tool designation

$\alpha_b, \alpha_s, \theta_e, \theta_s, C_e, C_s, r_n$

back rake angle(후방경사각)

side rake angle(측면경사각)

end relief angle(전면여유각)

side relief angle(측면여유각)

end cutting edge angle(전면절삭날각)

side cutting edge angle(측면절삭날각)

nose radius(노즈반지름)